

Illegal Cyborg Dolls

By [Shubedupashu](#) -- Published: Mar 24, 2025

JaneDoe-2010 edit, rev. 1.0, April 13, 2025



Victim: Abducted, prepared, and about to be converted.

Part 1: Preparation

Throughout the Galactic Common, most civilized societies placed heavy restrictions upon the integration of cybernetic components and human bodies. The rules and treaties governing the restriction of cybernetics were put in place after a series of devastating wars where various factions used cybernetic augmentation to make devastating super soldiers, who wreaked terrible damage in war, and could never re-integrate into society when the war was over. Today, generally permanent cybernetic augmentation is reserved for medical treatments only, and even then is subject to strict reporting, transparency and ethics regulations.

The underlying technologies however, have never gone away, and in dark corners of the galaxy there is always someone willing to break the rules for a hefty profit. One particularly grim use of the technology has become popular among the criminal underworld in recent years; Cybernetic Dolls.

The nightmarish life of a cybernetic doll begins with (usually) a young woman being kidnapped off the streets of a busy metropolis, or taken captive by pirates. The unfortunate captives are usually anesthetized and sent to secret factory facilities where their conversion into subservient, robotic service units begins. Unfortunately, by the time the conversion starts they have usually regained consciousness, but they are unable to move or speak due to their control unit.

The first stage of their conversion usually happens before the anesthetic wears off and involves the implantation of a control override device into the victim's neck. This allows the factory and their new owner to lockout any functions that they desire, such as speech and movement. It removes their ability to act on their own free will, ensuring they remain completely compliant throughout the rest of the process, at least externally. Captives are then forced to step onto an assembly line, and kneel down in preparation for the steps that follow. The first stage of the assembly line process subjects them to a rigorous battery of neural and physical conditioning to prepare them for the next stage of their little adventure, conversion, including the addition of trillions of nanobots into their bodies.

Part 2: Conversion

The conversion process sees much of the new cyborg doll's body either being encased in, or replaced entirely by cybernetic machinery. The nanobots rebuild the doll's body from the inside out, converting her biological form into a more robust mechanical equivalent. A micro-fusion reactor with a functional lifespan of several hundred years is installed to power her, insuring that the new doll can operate for millennia. The process also involves replacing her internal organs with the synthetic equivalent, no need for the doll to ever eat or need to use the bathroom again.

Every inch of her new mechanical body is configured to be incredibly sensitive to human touch, and hardy enough to withstand almost any degree of physical punishment. The doll's internal systems can keep her alive and healthy indefinitely; the dolls do not require food, water, or even air. Eventually, even her brain is transformed into a synthetic clone of the original; her mind and consciousness remain intact throughout. Eventually, some periodic maintenance of her cybernetic parts may be required, especially if owners are unusually rough with their doll, but this is rare.

Physical appearance can be reconfigured to match her purchaser's specifications, body color and style, facial appearance, eye color, hair color and style; all are all customized to fit the end user's preferences. The doll's new face often bears little resemblance to her original face after conversion. Once the new doll is completed, this change also helps prevent anyone from recognizing the former woman.

All dolls have their ability to freely move or speak removed, although most are equipped with a synthetic voice module which allows them to praise their new owner as they are being used; even if the former person within does not want, or wish, to do so. And most dolls' owners only allow their doll to speak when spoken

to, so most new dolls are forced to spend their extremely long lives, silent and subservient to their new owner, master, or mistress.



Before long this new doll will be ready to serve her new owner.
(Physically anyway; although quite likely, not willingly!)

An overriding AI control program is integrated into the new doll's core programming, rendering the doll absolutely compliant and obedient. This program does not, however, replace the doll's original identity, memory, or personality; the young woman's mind remains active and aware, yet trapped in a body she no longer controls; she is simply along for the ride.

The newly converted cyborg dolls soon come to the end of their trip along the conversion line and roll off the line, newly completed and ready to start their new life. Before doing so, they are forced to assume the position that they will spend much of their time in; kneeling, open mouthed, and ready to service their new owner in whatever way that they are instructed to do so.

Most dolls will spend the majority of their time in this default pose, and thanks to their new cybernetic bodies, they will never become tired or sore from remaining in the same position for however long they are required to remain that way. Some owners actually display their dolls like artwork in their homes, embarrassing for the dolls to be seen that way, since they are still aware of everything that is going on around, and to them. Most dolls never get used to being looked at as a simple object or piece of art; and people staring at them and pointing at them, is beyond annoying.

A quick series of quality assurance tests follow, which includes basic functional tests of each of the doll's three user interface openings, and other simple quality control checks, like proper pressures and vacuums at each of the doll's user interface ports. The newly built dolls are also given a series of commands to ensure that they follow their new orders without hesitation or resistance. Once the system determines that the new doll is fully ready for service and compliant with all requirements it is given the OK and added to factory inventory.

Eventually, the newly sold dolls are placed into nondescript shipping containers, and distributed to their buyers. Ready, or not, they are about to begin their lives serving their new owner, however they are required to do so. Once they arrive at their new "Home," the doll will be added to the home inventory and begin its service to its new owner.

[Part 3: Displayed](#)

Of course, creating, purchasing and owning a cyborg doll is illegal. There are severe penalties for everyone involved in the process. Even failing to report a suspected case of illegal cybernetic conversion carries a multi year prison sentence in most jurisdictions which is why most owners of such a unit, often make changes to its physical appearance, changing the eye color, casing, etc. A good measure to ensure that the doll's former identity is not discovered.

Perversely, the degree to which a Cyborg Doll is illegal makes them a sought after trophy for the elite of the galactic underworld. Having a beautiful object of décor, such as one of these dolls in your living room, a piece of art which could, in and of itself, get you and everyone who admires it sent to prison for many years speaks volumes about the wealth, power and untouchable nature of these powerful criminals. And thanks to the redecoration of these units, periodically, their former identity is almost never discovered and they are destined to remain as is until they wear out, or are discarded.

Cyborg dolls are highly skilled in providing pleasure in any way that their owner prefers. But they can also be programmed to provide any level of domestic service needed. Often, once their owner tires of the doll, it is relegated to being reprogrammed as a cook or maid and replaced with a newer doll; still forced to serve its owner, only in a different way. At least these "lucky," dolls are not stuck in a boring existence that never changes; unlike many of their fellow dolls who find themselves as permanent art exhibits in their owner's home or business. Once they are put in STANDBY mode they can not move until they are reactivated.



On display for all to enjoy; except the doll herself, of course!

(Unable to move or do anything but watch life pass by in front of her, the doll attempts to deal with the never ending boredom of being a piece of art on display in her owner's collection.)

Ironically, most dolls actually spend the majority of their extremely long lives posed in their default position. They find themselves an art object to be admired, not a working sex toy as they were designed to be.

Most doll owners quickly discover that their dolls are less effective for either service or pleasure, than the conventional and fully legal robots. Soon many owners decide that the dolls entire value is simply existing; a beautiful piece of art, and a sign of their power. They know that the doll is a living person trapped as a decorative object, able to be used at will by their owner; and yet, left alone by choice, simply because their owner has the power to do so.

Part 4: Disposed Of

Cyborg Dolls often spend many years as decorations in their owner's home or office. But inevitably their owners will eventually decide to renovate and replace their boring old doll with a new one. Occasionally, the "Lucky," dolls get passed on to trusted underlings and continue to be used. Many of whom continue to use the doll for what it was intended for. (This, sometimes, helps the doll feel appreciated; even though it still knows that it is being used against its will. The dolls never get over the idea that they are essentially being raped by their owner, but since they are simply property, an object to be used, rape is not possible.)

Some dolls are reprogrammed into MaidBots and sold to hotels, private homes, and other establishments where they spend the rest of their existence cleaning up after the lucky humans who don't fully appreciate what it is to have "Human Rights," something a doll could only dream of. Other dolls are reprogrammed into HookerBots, sent to less reputable business facilities, and then rented out to provide an income for their new owner. Sometimes the dolls are simply provided for use as a perk by their owner to his or her gang's rank and file members.

But the truly unlucky, simply get shuffled off, put aside, forgotten. Stored in a closet or storage container where they are forced to sit in quiet darkness until someone repurposes them, or worse! Occasionally, for one reason or another, a cyborg doll is simply dumped, dropped on a scarp heap, left at a garbage dump, and once and a while unceremoniously left in a pile of garbage in a back alley. This is a worst case scenario for a doll that is still conscious, aware, and will be for, likely many years to come. These dolls enter a precarious state; very often, they are simply mistaken as simple sex-robots and are claimed by a new owner; who is unaware how illegal owning them is. Others, horribly, may be assumed to be non-functional, even though many are still very much aware, and are dumped into deep landfill and buried, or sent out to be recycled.

Occasionally, if they are very lucky, the doll is discovered by the right person, who both understands what they are, and wants to help. In these rare cases the doll might be rescued, rehabilitated, and one day become a free synthetic life form; since they can never be a biological human again. It is only because of those rare few lucky rescues that the galaxy at large even knows about the plight of these Cyborg Dolls. Politicians rally against the unspeakable evil of such creations, parents warn their daughters not to go into dark alleys at night, lest they meet such a fate and end up dolls themselves. And yet, the rich, powerful, and effectively untouchable criminals commission the creation of new dolls every day; simply because they know they can, and they get away with it.

The end, but not for most of those dolls (See next page)

NOTE: for more fun images like these, and more, visit the original author's DA gallery with the link below.
<https://www.deviantart.com/shubedupashu/gallery>
(And thanks for giving me permission to publish this story.)



Years of exposure to the weather have not been good to this doll!

Her never ending, unchanging, fixed view of the dump is not a reassuring thing, especially since her power source is only down by 25%, and she could remain this way for a very long time!

(She probably wishes someone would take her home and refurbish her!)